205. Strained Ketenes from α-Bromoacyl Phosphates. (Tricyclo[4.4.1.0^{1,6}]undeca-3,8-dien-11-ylidene)methanone and its Heptacyclic Dimer: a Dispirobridged Dipropellane (1,1",4,4",5,5",8,8"-Octahydrodispiro[[4a,8a]methanonaphthalene-9,1'-cyclobutane-3',9"-[4a,8a]methanonaphthalene]-2',4'-dione)

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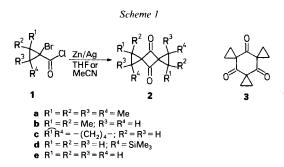
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(19.IX.88)

Dehalogenation of the mixed anhydride 6 of 11-bromotricyclo[$4.4.1.0^{1.6}$]undeca-3.8-diene-11-carboxylic acid (4) and of diethyl hydrogen phosphate with Zn-Ag couple in THF gave the dispiro-fused dipropellane 8 ($1, 1^{\prime\prime}, 4, 4^{\prime\prime}, 5, 5^{\prime\prime}, 8, 8^{\prime\prime}$ -octahydrodispiro[[4a, 8a]methanonaphthalene- $9, 1^{\prime}$ -cyclobutane- $3^{\prime}, 9^{\prime\prime}$ -[4a, 8a]methanonaphthalene]- $2^{\prime}, 4^{\prime}$ -dione) in 58 % yield. Unlike other dispiro[2.1.2.1]octane-4.8-diones (see 2a-e), the new cyclodimer 8 is an O₂-sensitive compound. The 11-bromobicyclo[4.4.1]undeca-1, 3, 5, 7, 9-pentaene-11-carboxylic acid (13) was prepared and converted into the acyl phosphate 14, which in turn was reduced with Zn-Ag couple in THF/MeOD to give the deuterated ester 16. Other cyclopropylidenemethanones could be generated and dimerized advantageously by the Zn-induced reduction of the mixed anhydride of the 1-bromocyclopropanecarboxylic acid and diethyl hydrogen phosphonate.

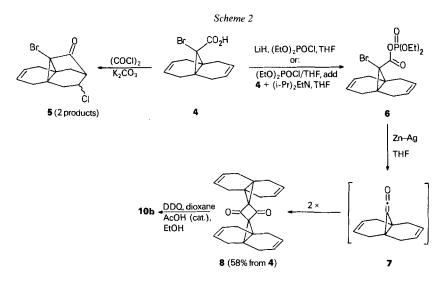
1. Introduction. – Recently, a number of dispiro[2.1.2.1]octane-4,8-diones **2** have been prepared by Zn-promoted dehalogenation of 1-bromocyclopropanecarbonyl chlorides **1** in THF [1] and MeCN (*Scheme 1*) [2]. Under special conditions (Zn-Ag couple, MeCN, reflux) and with selected cyclopropane precursors, we have also obtained cyclic trimers and their rearrangement products [2]. For example, the simple trispiro[2.1.2.1.2.1] dodecane-4,8,12-trione (**3**) has been isolated from **1e** [3]. Triketone **3** contains one distal cyclopropane C–C bond of 143.7 pm, *i.e.* a very short cyclopropane C–C bond (survey and collective discussion of the *Cambridge Crystallographic Data File* with respect to 'free' cyclopropanes, see [4]).

In view of intense current activity in the field of ketene cycloadditions [5], it was of interest to attempt the dehalogenation of sterically more hindered 1-bromocyclopropane-



carbonyl chlorides and to study the effect of steric hindrance and additional strain on the generation of the cyclopropylidenemethanone intermediates and on the ease of dimerization.

2. Results. – As a test case, we chose the crystalline 11-bromotricyclo[$4.4.1.0^{1.6}$]undeca-3,8-diene-11-carboxylic acid (4). However, various attempts to convert 4 into its acyl chloride failed. Instead two isomeric tetracyclic ketones 5 were formed, apparently by ready nucleophilic intervention of the neighbouring double bond (*Scheme 2*).

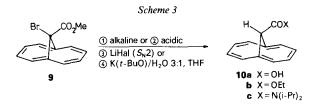


Therefore, a milder method of acyl activation had to be developed which was not conducive to the cyclization of 4 to 5. In principle, numerous methods for acyl activation are known in peptide chemistry [6]. For a number of reasons (see *Chapt. 3*), we decided to use phosphate [7] as a leaving group. The mixed anhydride 6 of 4 and diethyl hydrogen phosphate was prepared by two simple methods. *i*) Exposure of 4 to LiH in THF gave a thick suspension of lithium carboxylate which was added to a solution of diethyl phosphochloridate ((EtO)₂POCl) in THF. *ii*) (EtO)₂POCl in THF was cooled to 0° , and the mixture of 4 and (i-Pr)₂EtN in THF was added. The resulting mixture was kept in a refrigerator overnight, the precipitate was filtered off under Ar to give a solution of the desired 6 in THF (*cf.* [7]).

Either solution of 6 was immediately subjected to dehalogenation with Zn-Ag couple $(\rightarrow [7] \rightarrow 8)$. After chromatography on silica gel, the heptacyclic dimer 8 was obtained as white crystals. The double-decker dispirodione 8 proved to be surprisingly sensitive to O_2 at room temperature. On exposure to air, white crystalline 8 visibly turned yellow with decomposition. NMR spectra of pure 8 could be recorded under Ar.

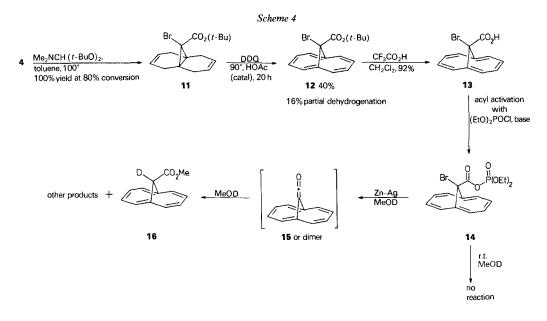
Various attempts to dehydrogenate 8 with generation of a dimeric aromatic annulene (*cf.* dimer of 15) were not successful [8]. Reaction of 8 with DDQ (4,5-dichloro-3,6-dioxo-cyclohexa-1,4-diene-1,2-dicarbonitrile) in dioxan containing some EtOH gave a mixture of polar products, including ethyl ester 10b.

As another possible precursor of annulenoid dimers, 11-bromo-1,6-methano[10]annulene-11-carboxylic acid (13) was considered. Previously, various attempts to saponify the known methyl ester 9 failed [9]. We have confirmed that other possible conditions (SN2 dehalogenation with I⁻ ion or K(t-BuO)/H₂O) gave also 10a, in accord with the experiments of *Straube* [9] (*Scheme 3*). Apparently, the carbonyl C-atom in α -bromocarboxylic ester 9 is highly hindered and saponification is invariably accompanied by reductive loss of the Br-atom.



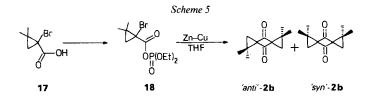
Attempts to convert 4 into functionalized annulene 13 by dehydrogenation with DDQ yielded a mixture of partially dehydrogenated carboxylic acids and the desired 13 which were, however, difficult to separate. Therefore, a detour was taken. Following the procedure of *Widmer* [10] and using higher concentrations of reagents, we converted α -bromocarboxylic acid 4 into its *t*-butyl ester 11 (80% isolated yield; 100% with respect to recovered 4; *Scheme* 4). After double dehydrogenation with DDQ, annulene ester 12 could be isolated and then hydrolyzed to the desired 1-bromocarboxylic acid 13 under mild acidic conditions at 0° (92% yield).

Conversion of α -bromocarboxylic acid 13 into 14 and dehalogenation with Zn-Ag couple in MeOD/THF gave the deuterated methyl ester 16. Under identical conditions,



but without Zn-Ag couple, 14 did not react with MeOD/THF. Therefore, we assume that ketene 15 is generated and then trapped by MeOD.

The successful preparation of crowded diketone 8 encouraged us to use α -bromoacyl phosphates as ketene precursors in other cases. For example [11], treatment of carboxylic acid 17 with (EtO)₂POCl in the presence of (i-Pr)₂EtN afforded the mixed anhydride 18 in a smooth reaction (*Scheme 5*). Formation of the symmetric anhydride was suppressed by adding the mixture of α -bromocarboxylic acid 17 and (i-Pr)₂EtN very slowly into a vigorously stirred suspension of (EtO)₂POCl in THF. The formed (i-Pr)₂EtN · HCl was insoluble in THF and filtered off and the resulting solution used directly for the generation of ketene. The mixed anhydride 18 could also be characterized spectroscopically and isolated in satisfactory purity [7]. Zn-Ag couple induced dehalogenation of 18 gave mainly 'anti'-2b; 'syn'-2b was the minor isomer ('anti'/'syn' 9:1).



3. Discussion. – Considering pK_a values of the leaving groups, the success of the acyl-phosphate method is surprising at first sight. Since HCl $(pK_a -7)$ is a much stronger acid than H_3PO_4 $(pK_a 2.15, \text{first} acidity constant), Cl⁻ ion should be a much better leaving group than diethyl-phosphate ion <math>(EtO)_2PO_2^-$, consistent with the easy conversion of 4 into 5. Furthermore, whereas in peptide chemistry the acyl-activated intermediate has the thermodynamic advantage of forming a strong amide bond, in the case at hand this is not so, and a highly strained ketene has to be formed first of all.

The quality of $(EtO)_2PO_2^-$ as a leaving group is probably improved by complexation with ZnHal₂, *i.e.* a *Lewis* acid which is generated *in situ*. Another factor likely to facilitate departure of $(EtO)_2PO_2^-$ is delocalization of negative charge over the anion on acyl-O bond breaking. This factor was previously encountered for *p*-toluenesulfonates 4-MeC₆H₄SO₃R, insofar as increasing C-X bond breaking in the transition favours *p*toluenesulfonate (TsO⁻) over Br⁻ ion as a leaving group, *i.e.* the ratio of rate constants k_{TsO}/k_{Br} is a criterion for the extent of C-X bond breaking in the transition state of nucleophilic substitution, becoming very large for ionic, S_N 1-like transition states [12].

The ease and high yield (58%) in forming double propellane 8 from 1-bromocyclopropanecarboxylic acid 4 suggest that steric factors do neither impede the generation of ketene 7 nor affect the subsequent dimerization to 8. In fact, relief of steric strain may actually facilitate generation of 7, and it may also promote the reductive loss of the Br-atom on saponification ($9 \rightarrow 10a$).

The sensitivity of the sandwiched dispiro-fused dione 8 to heating and O_2 is of interest. By comparison, the permethylated tricyclic dispiro[2.1.2.1]octane-4,8-dione 2a is a very stable compound which survives vapourization on various GLC columns, although pentacyclic, doubly cyclohexane-fused dione 2c tends to decompose on GLC. Apparently, there is *no steric stabilization* of 8 by screening of the 1,3-dicarbonyl grouping. On the contrary, the stability of the dispiro[2.1.2.1]octane-4,8-dione system seems to be severely affected by the two propella[4.4.1]undeca-3,8-diene moieties. Presumably, additional strain is introduced by the four cyclohexenoid brackets in heptacyclic dione **8**.

The formation of ethyl ester **10b** on reaction of **8** with DDQ underlines the fragility of the 1,3-dicarbonyl grouping in **8**. However, it is not clear wether **8** is cleaved first and then dehydrogenated or *vice versa*.

4. Conclusions. – Dialkyl 1-bromocyclopropanecarbonyl phosphates are useful cyclopropylidenemethanone precursors. The mixed anhydrides can be isolated in principle, yet in the subsequent Zn-induced reduction, diethyl-phosphate ion is a sufficiently good leaving group which allows generating the ketene under mild conditions. Diethyl-phosphate ion is H_2O -soluble and can be removed easily on workup. Starting from the 1-bromocyclopropanecarboxylic acid, the yield of ketene dimer amounts to *ca*. 50%. The acyl chloride forming step which requires a distillation and tends to lower overall yields is circumvented. Thus, the preparation of sensitive ketene dimers such as **8** is also realizable.

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Experimental Part

1, 1", 4, 4", 5, 5", 8, 8"-Octahydrodispiro[[4a, 8a]methanonaphthalene-9, 1'-cyclobutane-3', 9"-[4a, 8a]methanonaphthalene]-2', 4'-dione (8). The 11-bromotricyclo[4.4.1.0^{1.6}]undecan-3,8-diene-11-carboxylic acid (4) [13] (0.54 g, 2 mmol) in abs. THF (5 ml) was added dropwise into an excess of LiH which had previously been washed with light petroleum ether. The formation of the lithium carboxylate was followed with a bubble counter and was complete after reaction overnight. The resulting suspension was syringed at 0° into a soln. of $(EtO)_2POCI$ (0.38 g, 2.2 mmol) in THF (5 ml) within 30 min. The resulting clear soln. was allowed to reach r.t. and was stirred for another 30 min. On addition of freshly prepared Zn-Ag couple [14] (400 mg, 6 mmol), the reaction started immediately and was over in 30 min. Less reactive Zn-Ag couple required brief refluxing. After being cooled to r.t., the mixture was filtered through a short column of silica gel and rinsed with Et₂O. After evaporation, chromatography (Et₂O/light petroleum ether 1:2) gave 8, white crystals (200 mg, 58%). M.p. 165°, after recrystallization from EtOH under Ar. The compound could be stored for longer periods at -20° , but turned yellow on exposure to O_2 . IR (CCl₄): 3030m, (8ym.), 8 CH₂). ¹³C-NMR (CDCl₃): 135x, 660s. ¹H-NMR (CDCl₃): 5.56 (br. s, 8 olef. H); 2.00–3.00 (m (sym.), 8 CH₂). ¹³C-NMR (CDCl₃): 344 (11, M⁺); 290 (4); 214 (32); 186 (22); 172 (5); 131 (78); 130 (86); 129 (100); 115 (57); 91 (90). Anal. calc. for $C_{24}H_{24}O_2$ (344.4): C 83.69, H 7.02; found: C 82.59, H 7.06.

tert-*Butyl* 11-Bromotricyclo[4.4.1.0^{1,6}]undecan-3,8-diene-11-carboxylate (11). In a flame-dried, round-bottomed flask filled with Ar, 4 (1.08 g, 4 mmol) was supended in abs. toluene (5 ml) and heated to 100°. Me₂NCH(*t*-BuO)₂ (4 ml, 17 mmol) was added dropwise within 1 h. After stirring for 20 h at 100°, the mixture was treated with a further portion of Me₂NCH(*t*-BuO)₂ (0.4 ml, 1.7 mmol) and heated for 15 h at 100°. After cooling and addition of Et₂O (30 ml), the mixture was washed with 15 ml of sat. NaHCO₃ soln. (3 ×), and polar impurities were removed by column filtration (basic Al₂O₃, act. I). After removal of the solvent, the residue was sublimated at 110°/0.05 Torr in a 'Kugelrohr' apparatus to give 11 (1.04 g, 80%). IR (KBr): 3030w, 2980w, 2900w, 2895w, 1718s (C=O), 1370m, 1265m, 1250m, 1240m, 1160s. ¹H-NMR (CDCl₃): 5.54-5.63 (br. *t*, 2 olef. H); 5.39-5.51 (*m*, 2 olef H); 2.05-2.94 (br. *q*, 4 CH₂); 1.44 (*s*, (CH₃)₃C). ¹³C-NMR (CDCl₃): 166.69 (*s*, C=O); 123.93, 125.28 (2 *d*, olef. C); 80.97 (*s*, (CH₃)₃C); 48.68 (*s*, C(9), C(10)); 30.40, 31.23 (2 *t*, CH₂); 27.59 (*q*, CH₃); 23.68 (*s*, C(11)). MS: 270, 268 (20); 216, 214 (100); 189 (31); 170 (19); 143 (54); 128 (51); 57 (50). Anal. calc. for C₁₆H₂₁BrO₂ (325.3): C 59.09, H 6.51; found: C 59.17, H 6.51.

tert-Butyl 11-Bromobicyclo[4.4.1]undeca-1,3,5,7,9-pentaene-11-carboxylate (12). A soln. of 4,5-dichloro-3,6-dioxocyclohexa-1,4-diene-1,2-dicarbonitrile (DDQ = dichlorodicyanobenzoquinone; 4 g, 17.6 mmol) and a drop of AcOH in abs. dioxane (10 ml) was heated to 90°. Ester 11 (1.75 g, 5.34 mmol) in dioxane (5 ml) was added

dropwise and the mixture stirred for 20 h at 90° and allowed to cool down. The precipitated hydroquinone was filtered off and washed with CH_2Cl_2 (3 × 50 ml). The combined org. phase was washed with sat. aq. NaHCO₃ (4 × 30 ml) and sat. NaCl soln., dried (MgSO₄), and evaporated to leave a semisolid mass which consisted of three substances. Chromatography over basic alumina (act. III, Et₂O/pentane) gave a mixture of two partially dehydrogenated *t*-Bu esters (280 mg, 16%) and **12** (685 mg, 40%). M.p. 120°. UV (MeOH): 255 (58), 290 (9), 385 (1). IR (CHCl₃): 2980w, 2940w, 1730s (C=O), 1370m, 1270m, 1255m, 1160s. ¹H-NMR (CDCl₃): 7.03–7.26 (*m*, 4 H); 6.73–6.87 (*m*, 4 H); 1.28 (*s*, (CH₃)₃C). ¹³C-NMR (CDCl₃): 165.0 (*s*, C=O); 128.5 (*d*, C(2), C(5)); 127.1 (*d*, C(7), C(10)); 126.5 (*d*, C(3), C(4)); 124.5 (*d*, C(8), C(9)); 113.1 (*s*, C(1), C(6)); 81.6 (*s*, (CH₃)₃C); 62.7 (*s*, C(111)); 27.3 (*q*. CH₃). MS (50°): 322, 320 (0.2, M^+); 266, 264 (5); 248, 246 (3); 221, 219 (7); 186 (17); 185 (100); 141 (23); 140 (23); 139 (40); 128 (25); 115 (13); 57 (26). Anal. calc. for C₁₆H₁₇BrO₂ (321.2): C 59.83, H 5.33; found: C 59.33, H 5.36.

11-Bromobicyclo[4.4.1]undeca-1,3,5,7,9-pentaene-11-carboxylic Acid (13). Ester 12 (310 mg, 0.96 mmol) in CH₂Cl₂ (5 ml) was treated at 0° with CF₃COOH (3 ml) in CH₂Cl₂ (2 ml). After 70 min, 12 had disappeared (TLC). The mixture was taken up in CH₂Cl₂ (15 ml), and the org. phase washed with H₂O (5 × 10 ml) and sat. aq. NaCl soln. dried (MgSO₄), and evaporated: 235 mg (92%) of 13. M.p. 156° (dec.). UV (MeOH): 255 (62), 285 (11), 388 (1). IR (KBr): 2930m, 1710s (C=O), 1245m, 975m. ¹H-NMR ((D₆)DMSO): 11.10–12.60 (br., CO₂H); 7.17–7.49 (m, 4 H); 6.71–7.11 (m, 4 H). ¹³C-NMR ((D₆)DMSO): 166.8 (s, C=O); 128.5 (d, C(2), C(5)); 126.7 (d, C(7), C(10)); 126.5 (d, C(3), C(4)); 124.3 (d, C(8), C(9)); 113.1 (s, C(1), C(6)); 62.9 (s, C(11)). MS (110°): 266, 264 (1, M^+); 221, 219 (5); 185 (100); 157 (15); 155 (13); 140 (95); 128 (76); 115 (34). HR-MS: 185.0602 (M^+ – Br, calc. 185.0603).

11-Bromobicyclo[4.4.1]undeca-1,3,5,7,9-pentaene-11-carbonyl Diethyl Phosphate (14). Method A. (EtO)₂POCl (259 mg, 1.5 mmol) was dissolved in abs. THF (3 ml) in a flame-dried, Ar-filled flask. A mixture of 13 (398 mg, 1.5 mmol) and (i-Pr)₂EtN (245 mg, 1.9 mmol) in abs. THF (5 ml) was added dropwise within 30 min at 0°. The mixture was stirred for 8 h at r.t., a solid being precipitated. After 10 h in a refrigerator, precipitation was complete. The solid was filtered off under inert gas and washed with abs. THF (2 ml), resulting in a soln. of 14 in 10 ml of THF (TLC showed only traces of 13). This soln. (1 ml) was subjected to flash chromatography (FC) on silica gel (10 g) with Et₂O, giving 14 (29 mg, 48%) as a sensitive light yellow oil, besides 13 (11 mg, 28%). IR (CHCl₃): 3005w, 2930m, 2860w, 1775m (C=O), 1285m (P=O), 1170m (OEt), 1040s (P-O), 1000m (P-O), 950m (P-O). ¹H-NMR (CD₂Cl₅): 7.03-7.41, 6.80-7.00 (2 m, 8 H); 4.17 (q, J = 7, CH₂); 4.08 (q, J = 7, CH₂); 1.34 (t, J = 7, CH₃); 1.33 (t, J = 7, CH₃). MS (80°): 321 (6, $M^+ -$ Br); 293 (11); 265 (3); 248, 246 (6); 232 (4); 220, 218 (6); 185 (13); 141 (23); 140 (60); 139 (100); 128 (23); 115 (16).

Method B. A soln. of 13 (220 mg, 0.83 mmol) in abs. THF (5 ml) was added dropwise to LiH (8 mg, 1 mmol) under Ar. After the mixture had been stirred for 40 h at r.t., evolution of gas (bubble counter) had ceased. The resulting thick suspension of Li carboxylate was added dropwise, at 0° within 30 min, into (EtO)₂POCl (143 mg, 0.83 mmol) in abs. THF (5 ml) under Ar. After being stirred for a further 30 min at 0° and then 30 min at r.t., the soln. showed traces of 13 only.

Methyl [11-²H]Bicyclo[4.4.1]undeca-1,3,5,7,9-pentaene-11-carboxylate (16). A soln. of 14 (0.14 mmol) in abs. THF (2 ml) was prepared (*Method A*) and MeOD (50 ml) added. After 1 h at r.t., no reaction was discernible. After Zn-Ag couple (100 mg) had been added, the educt disappeared after 5 min. FC (silica gel, Et₂O/pentane) gave, apart from some amide 10c (2.2 mg, 3%), 16 (19.1 mg, 38%) as a major product. IR (CHCl₃): 3040w, 3020w, 2950w, 2920w, 2840w, 1730s (C=O), 1430m, 1250m, 1035m. UV (MeOH): 250 (100), 290 (18), 385 (1). ¹H-NMR (CDCl₃): 7.38–7.55, 6.90–7.20 (each m, 8 H); 3.23 (s, COOCH₃); 0.46 (s, 0.2 H, nondeuterated ester). ¹³C-NMR (CD₂Cl₂): 167.5 (s, C=O); 129.6 (d, C(2), C(5)); 128.4 (d, C(7), C(10)); 126.6 (d, C(3), C(4)); 125.7 (d, C(8), C(9)); 115.9 (s, C(1), C(6)); 51.3 (q, CH₃O); 48.9 (d and t, (weak)). MS: 201 (6, M^+), 200 (2), 169 (6), 142 (100), 141 (42), 128 (14), 116 (36), 115 (36). HR-MS: 201.0899 (M^+ , calc. 201.1281).

Alternatively, Zn-Ag couple (100 mg) was added to a soln. of 14 (0.25 mmol) in abs. THF (2 ml). After 10 min, 14 had disappeared. *Inter alia* 10a and 10c were discernible. After MeOD (50 μ l) had been added and the mixture stirred for 1 h at r.t., 16 (3 mg, 6%) was identified.

Oxidative Cleavage of Dione 8 to 4. A soln. of 8 (780 mg, 2.3 mmol; recrystallized from EtOH and dried at a vacuum pump) in dioxane (8 ml), was added dropwise into a soln. of DDQ (4.1 g, 18 mmol) and AcOH (100 μ l) in dioxane (20 ml) and heated under reflux. After 2 h, 8 had disappeared to give polar substances and a nonpolar product. The precipitated hydroquinone was filtered off, and after chromatography (silica gel, Et₂O/pentane), ethyl bicyclo[4.4.1]undeca-1,3,5,7,9-pentaene-11-carboxylate (10b; 35 mg, 7%) was isolated. UV (MeOH): 255 (126), 290 (16), 390 (1). IR (CCl₄): 3040w, 2960w, 2920w, 1740m (C=O), 1250w, 1220m. ¹H-NMR (CDCl₃): 7.33-7.61 (m, 4 H); 6.88-7.17 (m, 4 H); 3.74 (q, J = 7, CH₂); 1.03 (t, J = 7, CH₃); 0.48 (s, CH). MS: 214 (3, M⁺), 191 (2), 184 (2), 168 (3), 140 (100), 128 (13), 115 (38).

1,1,6,6-Tetramethyldispiro[2.1.2.1]octane-4,8-dione (2). According to Method A (see 14), 1-bromo-2,2-dimethylcyclopropanecarboxylic acid (17) was converted into anhydride 18. A flame-dried flask was charged with 18 (2.97 g, 0.01 mol) in abs. THF (50 ml), Zn dust (0.03 mol), and CuCl (0.5 mg). The mixture was stirred for 20 h, diluted with Et_2O (100 ml), and filtered. The filtrate was washed with Et_2O and the org. phase washed with sat. aq. NaHCO₃ (100 ml) and dil. H₂SO₄ soln. (20 ml), dried (MgSO₄), and evaporated. Column chromatography gave 'anti'-2b (475 mg, 49%) and 'syn'-2b (43 mg, 9%). For the assignment of 'syn'/'anti', see [11].

'anti'-2b: IR (CCl₄): 1723s. ¹H-NMR (CDCl₃): 1.93 (s, 2 CH₂); 1.42 (s, 4 CH₃). ¹³C-NMR (CDCl₃): 207.5 (s); 59.6 (s); 41.9 (s); 36.1 (t); 20.6 (q). MS: 192 (73, M⁺), 178 (15), 177 (100), 175 (18), 149 (42), 135 (24). HR-MS: 192.1163 (calc. 192.1158).

'syn'-2b: ¹H-NMR: identical with that of 'anti'-2b. ¹³C-NMR: C=O not visible; 60.2 (s); 42.3 (s); 36.6 (t); 20.9 (q).

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